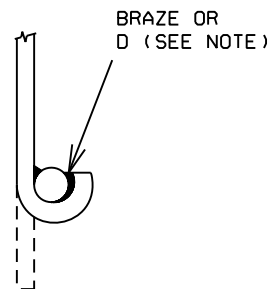
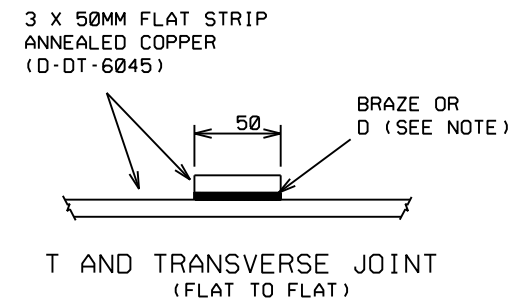


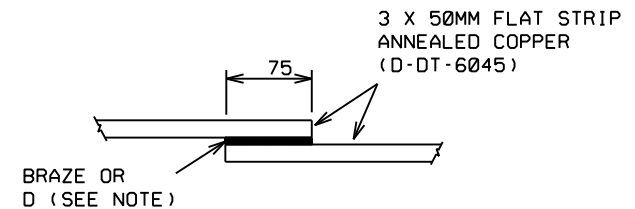
T - JOINT (ROD TO FLAT)



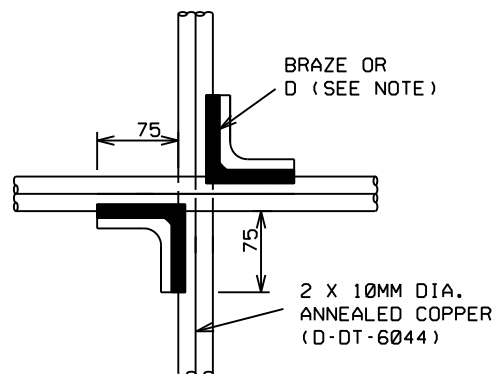
SECTION A-A



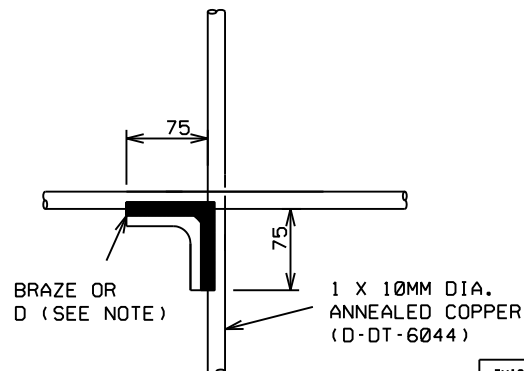
## T AND TRANSVERSE JOINT (FLAT TO FLAT)



STRAIGHT JOINT  
(FLAT TO FLAT)



TRANSVERSE JOINT  
(DOUBLE ROUND TO DOUBLE ROUND)



TRANSVERSE JOINT  
(SINGLE ROUND TO SINGLE ROUND)

NOTE:

1. JOINT TO BE OXY-ACETYLENE BRAZED, USING 3MM DIA. SILBRALLOY BRAZING ROD NO FLUX IS REQUIRED
2. ALL DIMENSION ARE IN MILLIMETERS
3. D = EXOTHORMIC WELD

DRG NO.	SHEET NO:	REFERENCE DRAWINGS:

THIS DRAWING IS THE NEW OFFICIAL REVISION AND IT SUPERCEDES ALL OTHER PUBLISHED DRAWINGS

2	NOTES CHANGED AS PER DST 34-1245	P.A.T.	J.KAMBLE	V.SINGH	27/02/2012	
1	SHEET RE-NUMBERED FROM SHEET 19 TO SHEET 2 DETAILS UPDATED AND NOTES REVISED.>>	DJL	CBC	CBC	13/03/2006	
REV	REVISION DESCRIPTION	BY	CHKD	AUTH	DATE	PROJECT NO.



# EARTHING STANDARD

## COPPER JOINTS

SAP NO.	DATE: 05/11/2004	D-DT-5240	SET	SHEET	REVISION
SCALE : 1 : 15	DRAWN: V VAN ZWEEL		22	2	2
THIS DRAWING IS THE PROPERTY OF ESKOM	DATE: 01/11/2004				